

### AIR MOTOR ASSEMBLIES

46000, 46000-3, 46000-4 Only

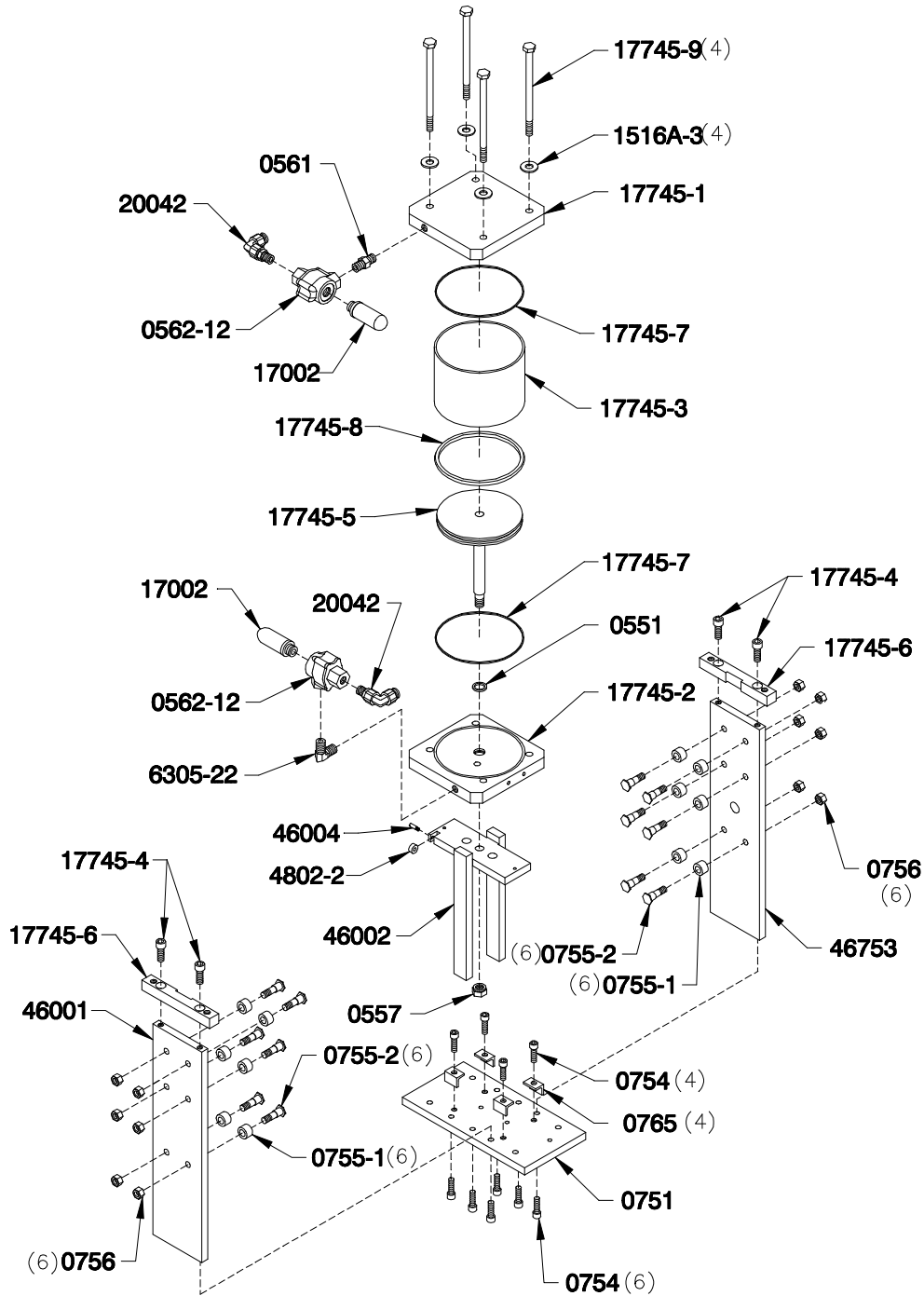


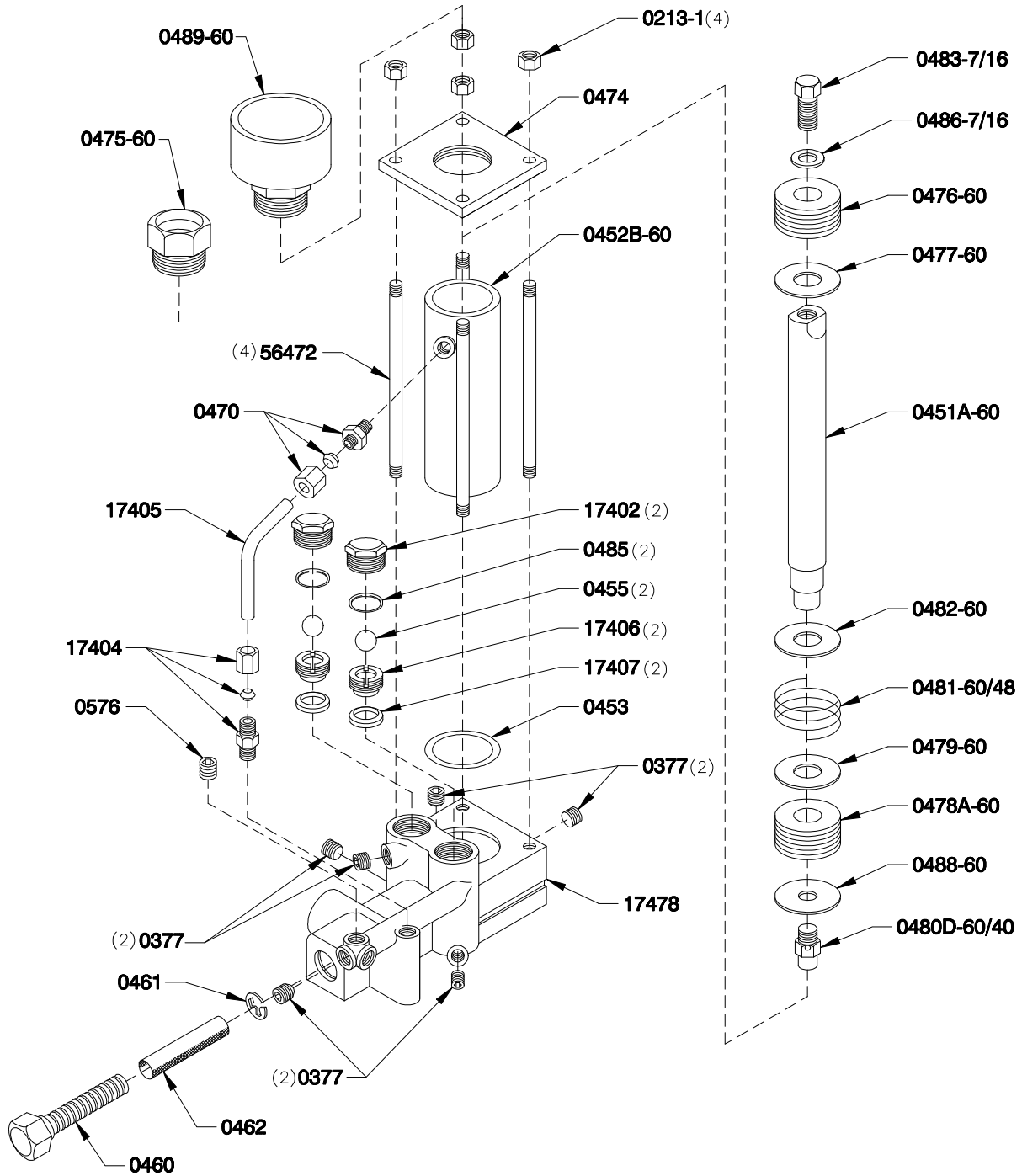
Figure 9. Air Motor Assembly (Part No. 46755), Exploded View

TABLE 8. AIR MOTOR ASSEMBLY (PART NO. 46755), PARTS

Part Number	Description	Quantity
0551	O-Ring	1
0557	Piston Rod Nut	1
0561	Hex Nipple	1
0562-12	Quick Exhaust Valve	2
0751	Proportioning Unit Base	1
0754	Socket Head Cap Screw	10
0755-1	Bearing	12
0755-2	Cam Roller Stud	12
0756	Guide Roller Bearing Nut	12
0765	Pump Mounting Bracket	4
4802-2	Operating Roller	1
6305-22	Elbow	1
1516A-3	Washer	4
17002	Muffler	2
17745-1	Air Cylinder Top Plate	1
17745-2	Air Cylinder Bottom Plate	1
17745-3	Air Cylinder	1
17745-4	Socket Head Cap Screw	4
17745-5	Air Piston with Rod	1
17745-6	Air Cylinder Adapter	2
17745-7	O-Ring	2
17745-8	O-Ring	1
17745-9	Hex Head Cap Screw	4
20042	Tube Fitting	2
46001	Side Plate	1
46002	Pump Yoke	1
46004	Operating Stud	1
46753	Air Cylinder Upright	1

**PROPORTIONING PUMP ASSEMBLIES**

**Proportioning Pump Assembly (All units except 46000-5)**



**Figure 15. Proportioning Pump Assembly (46400-60/46450-60), Exploded View**

TABLE 14. PROPORTIONING PUMP ASSEMBLY (46400-60/46450-60), PARTS

Part Number	Description	Quantity
0213-1	Hex Nut	4
0377	Flush Seal Pipe Plug	6
0451A-60	Pump Piston Rod	1
0452B-60	Pump Cylinder	1
0453	O-Ring	1
0455	Valve Ball	2
0460	Screen Screw	1
0461	Snap Ring	1
0462	Pump Screen	1
0470	Tube Nipple	1
0474	Cylinder Top	1
0475-60	R - Packing Nut (46400-60 Only)	1
0476-60	Packing Set	1
0477-60	Packing Support Washer	1
0478A-60	Packing Set	1
0479-60	Packing Support Washer	1
0480D-60/40	Packing Retainer Bolt	1
0481-60/48	Conical Spring	1
0482-60	Spring Retainer Ring	1
0483-7/16	Hex Head Cap Screw	1
0485	O-Ring	2
0486-7/16	Washer	1
0488-60	Packing Retainer Washer	1
0489-60	A - Packing Nut with Lube Cup (46450-60 Only)	1
0576	Flush Seal Pipe Plug	1
17402	Check Valve Retainer	2
17404	Tube Fitting	1
17405	Crossover Tube with Ferrule	1
17406	Check Valve Seat	2
17407	Check Valve Seal	2
17428	Resin Pump Base (Includes 0377)	1
17478	Iso Pump Base (Includes 0377)	1
56472	Tie Rod	4